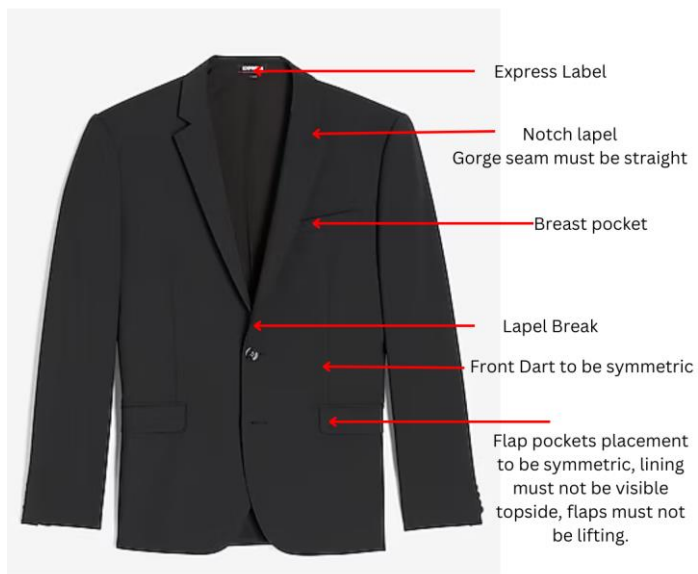
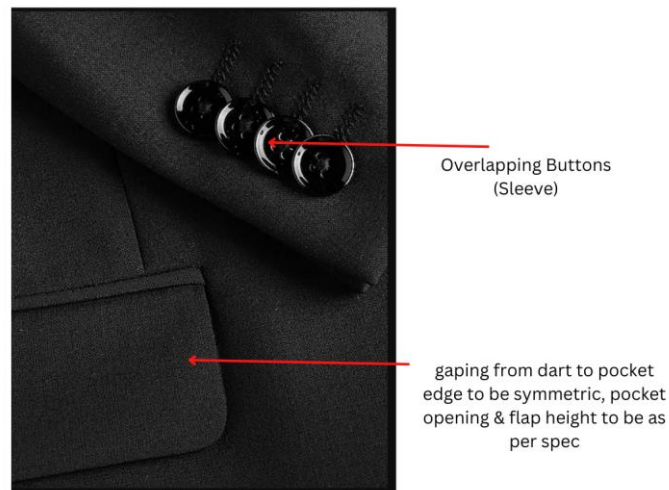


EXPRESS

Product: Men’s Classic Black Wool-Blend Suit Jacket	Style Description: 2 BTN Notch Lapel, Full Lining
Style: 23900403	Created date: 6 April 2024
Brand: EXPRESS	Designer: Linda Augustsson
Season: SS’24	Production date: 25 April 2024
Color: Black	Ex- shipment date: 29 April 2024
Quantity: 1100	Shipment date: 30 April 2024
Fit: Slim Fit	Vendor:
Number of labels: 5	Sample size: 38



Single vent on the back side



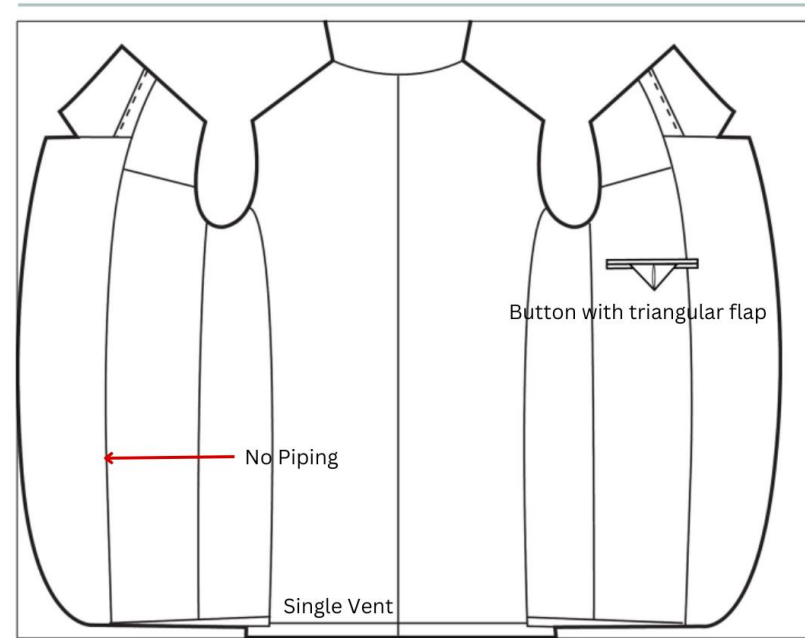
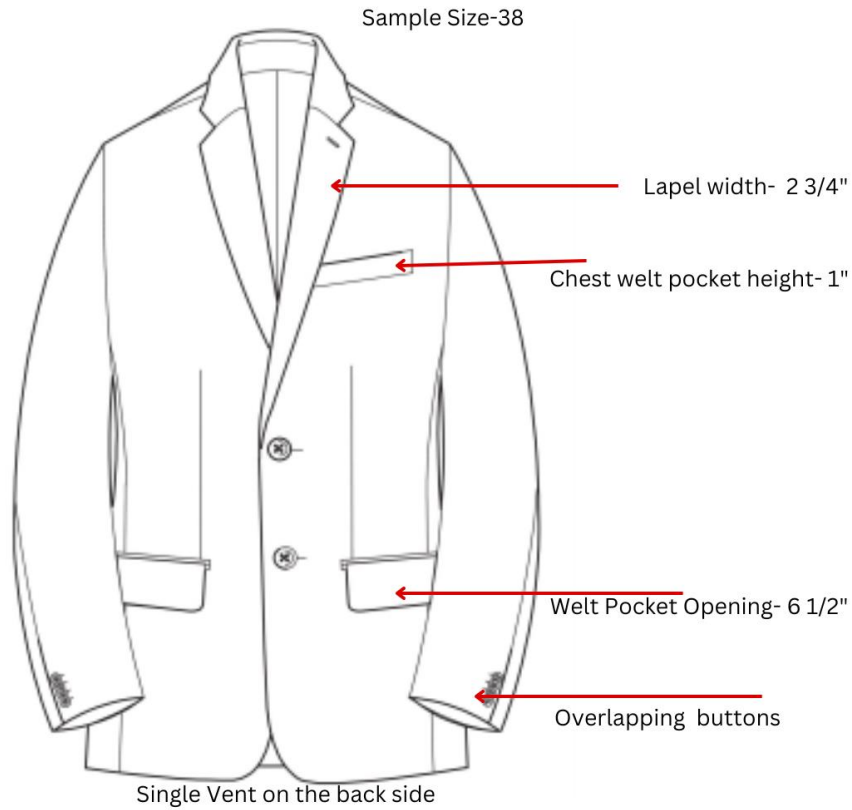
Single vent on the back side

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Technical Sketch



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EXPRESS**Measurement Chart (in inches)**

Sl no.	Name	+Tol.	-Tol	36	38	40	42	44
01	Lapel Point	1/8	-1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
02	Lapel width	1/8	-1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
03	Chest welt pocket height	1/8	-1/8	1	1	1	1	1
04	Chest pocket width @ top	1/8	-1/8	4 1/4	4 1/4	4 1/2	4 1/2	4 1/2
05	Chest pocket from armhole	1/8	-1/8	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8
06	Chest Welt Pocket Bag Depth from Bottom Seam	1/8	-1/8	5	5	5	5	5
07	Bust/Chest 1" below Armhole	3/8	-3/8	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4
08	Waist Placement from CB Neck Seam/Edge	0	0	16 1/2	16 3/4	17	17 1/4	17 1/2
09	Bottom Opening/Sweep - Straight	3/8	-3/8	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2
10	Dart from CF @ Lower Pocket	1/8	-1/8	4	4 1/4	4 1/2	4 3/4	5
11	Button Spacing - Center to center	1/8	- 1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4
12	Lower Pocket from Shoulder Seam at Neck	3/8	-3/8	19	19 1/4	19 1/2	19 3/4	20
13	Lower Welt Pocket Opening	1/8	-1/8	6 1/2	6 1/2	6 1/2	6 1/2	7
14	Lower Welt Pocket Height	1/8	-1/8	3/8	3/8	3/8	3/8	3/8
15	Lower Welt Pocket Bag Depth from Bottom Seam	1/8	-1/8	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2

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16	Across Shoulder - Back	1/4	-1/4	17 7/8	18 3/8	18 7/8	19 3/8	19 7/8
Sl no.	Name	+Tol.	-Tol	36	38	40	42	44
17	Armhole - Circumference	3/8	-3/8	20 3/4	21 3/8	22	22 5/8	23 1/4
18	Back Vent Length	1/8	-1/8	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4
19	Elbow Width	1/8	-1/8	6 1/2	6 5/8	6 3/4	6 7/8	7
20	Elbow Width - Sleeve Lining	1/8	-1/8	6 3/4	6 7/8	7	7 1/8	7 1/4

Size Distribution

SIZE	36	38	40	42	44
QUANTITY	100	300	300	300	100

TOTAL- 1100 (One thousand one hundred)

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EXPRESS**Bill of materials**

Serial no.	Material Description	Supplier	Quantity	Placement
01	Body fabric- AR13242 ARVIND- Solid 53% Wool43%Polyester4%Elastane	Approved Vendors Only		Body
02	Non-Woven Interlining (ETT00063)	Approved Vendors Only		Interior Lining Welts & Interior Pocket Reinforcement
03	Nonwoven Tape	Approved Vendors Only		Armhole Front, Back, Side Panels Tape
04	Woven Interlining	Approved Vendors Only		Fusing @ Under Collar Interlining (Lining Under collar Only)
05	Hair Interlining Canvas	Approved Vendors Only		Shoulder Support Canvas
06	Fly Weight Shoulder Pad	Approved Vendors Only		Shoulder (Both Sides)
07	Hanger	Approved Vendors Only		
08	Nonwoven Felt	Approved Vendors Only		Top Layer of Chest PC Felt
09	4 Hole Express Button	Approved Vendors Only		2 @ CF
10	4 Hole Express Button	Approved Vendors Only		4 @ each sleeve vent, 1 @ each interior pockets

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11	HDS 3000 Lining	Approved Vendors Only		Under external pocket flaps, External pocket bags
12	Under Collar Felt EX966	Approved Vendors Only		Under Collar
13	Express Main Label	Approved Vendors Only		See Placement Details
14	Express Fit Label	Approved Vendors Only		See Placement Details
15	Express Wash care Label	Approved Vendors Only		See Placement Details
16	Express Fit with Size Label	Approved Vendors Only		See Placement Details
17	Hang Tag	Approved Vendors Only		See Placement Details

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Swatch Card

Paste/Staple
Main Fabric Swatch
in the box

Paste/Staple
Lining Fabric Swatch
in the box

Main Fabric Content: 53% Wool 43% Polyester 4% Elastane

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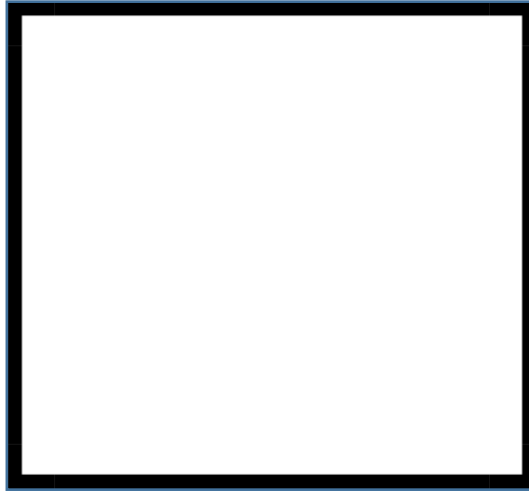
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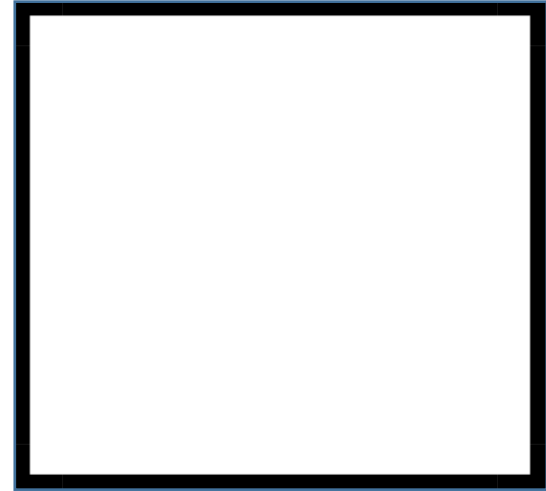
Trims Chart



Button



Main Label



Size Label



Wash Care Label



Hair Lining Canvas



Express Hang tag

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EXPRESS**Label placement**

Number of label: 05	
Type of label: Tafetta	
Main label Placement: As per Express Standard	
Size label placement: As per Express Standard	
Wash care label placement: As per Express Standard	
Other details:	

Washing

Washing: Machine wash	
Bleach: Only non-chlorine bleach when needed	
Dry: Line	
Iron: Warm if needed	
Dry clean: No	

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Comment

Machine wash cold with like colors	Laver à la machine à l'eau froide avec couleurs similaires
Only non-chlorine bleach when needed	utilisez seulement du javellisant sans chlore
Line dry	Necessaire Séchage sur corde Repassage à température moyenne si nécessaire
Warm iron if needed	

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